



MANAGEMENT SYSTEM CERTIFICATE

Certificate no.:
160183-2014-AQ-ITA-ACCREDIA

Initial certification date:
01 August 2014

Valid:
01 August 2023 – 31 July 2026

This is to certify that the management system of
O.M.S. SALERI S.p.A.
Via Valle Sabbia, 2 - 25076 Odolo (BS) - Italy
and the sites as mentioned in the appendix accompanying this certificate

Has been found to conform to the Management System standard:
ISO 3834-2:2021

This certificate is valid for the following scope:

Manual electric arc welding GTAW (141) and SMAW (111) and overlay welding of ball valve components by semi-automatic (machine) and automatic process (robot) GMAW (131-135) (IAF 17, 18)

Place and date:
Vimercate (MB), 01 August 2023



SGQ N° 003 A
SGA N° 003 D
SGE N° 007 M
SCR N° 004 F

EMAS N° 009 P
PRD N° 003 B
PRS N° 094 C
SSI N° 002 G

Membro di MLA EA per gli schemi di accreditamento
SGQ, SGA, PRD, PRS, ISP, GIG, LAB e LAT, di MLA IAF
per gli schemi di accreditamento SGQ, SGA, SSI, FSM
e PRD e di MIRA ILAC per gli schemi di accreditamento
LAB, MED, LAT e ISP

For the issuing office:
DNV - Business Assurance
Via Energy Park, 14
20871 Vimercate (MB) - Italy

Claudia Baroncini
Management Representative

Lack of fulfilment of conditions as set out in the Certification Agreement may render this Certificate invalid.

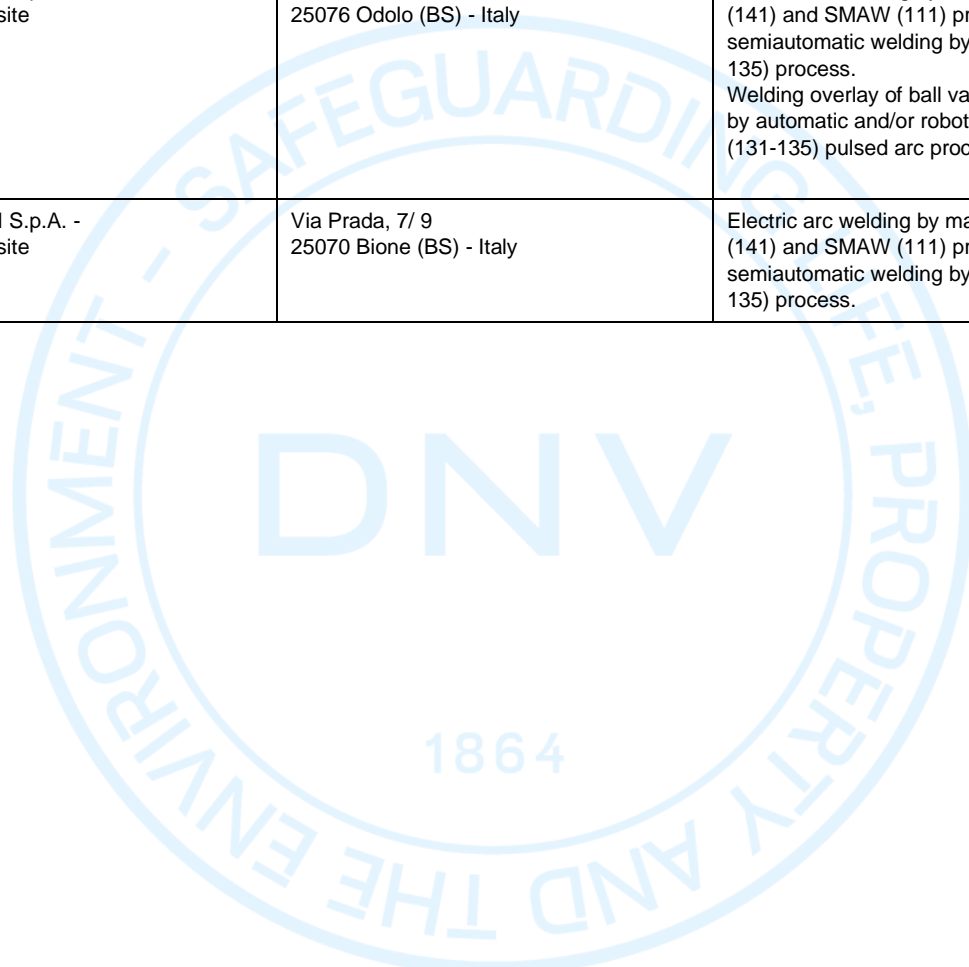
ACCREDITED UNIT: DNV Business Assurance Italy S.r.l., Via Energy Park, 14 - 20871 Vimercate (MB) - Italy - TEL: +39 68 99 905. www.dnv.it

Appendix to Certificate

O.M.S. SALERI S.p.A.

Locations included in the certification are as follows:

Site Name	Site Address	Site Scope
O.M.S. SALERI S.p.A. - Manufacturing site	Via Valle Sabbia, 2 25076 Odolo (BS) - Italy	Electric arc welding by manual GTAW (141) and SMAW (111) process and semiautomatic welding by GMAW (131-135) process. Welding overlay of ball valve components, by automatic and/or robotized GMAW (131-135) pulsed arc process.
O.M.S. SALERI S.p.A. - Manufacturing site	Via Prada, 7/ 9 25070 Bione (BS) - Italy	Electric arc welding by manual GTAW (141) and SMAW (111) process and semiautomatic welding by GMAW (131-135) process.



1. Description type of product
Valvole a sfera / Ball valves
2. Standards used alternatives to ISO 3834-5
ASME IX
3. Product standards used
ASME VIII Div.1 e 2, ASME B31.3, ASTM, API 6A, API 6D, Direttiva PED 2014/68/EU

Processo di saldatura Welding process (ISO 4063)	Gruppi materiale base Parent materials groups (ISO/TR 15608)
111	Group 1 – SubGroup 1.1 Group 2 – SubGroup 2.1 Group 4 – SubGroup 4.1 Group 5 – SubGroup 5.1, 5.3 Group 7 – SubGroup 7.2 Group 8 – SubGroup 8.1, 8.2, 8.3 Group 10 – SubGroup 10.1, 10.2 Group 11 – SubGroup 11.1 Group 43 Group 45
131	Group 1 – SubGroup 1.1 Group 2 – SubGroup 2.1 Group 4 – SubGroup 4.1 Group 7 – SubGroup 7.2 Group 8 – SubGroup 8.1 Group 9 – SubGroup 9.2 Group 11 – SubGroup 11.1
135	Group 1 – SubGroup 1.1 Group 2 – SubGroup 2.1 Group 4 – SubGroup 4.1 Group 5 – SubGroup 5.1 Group 11 – SubGroup 11.1
141	Group 1 – SubGroup 1.1 Group 2 – SubGroup 2.1 Group 4 – SubGroup 4.1 Group 5 – SubGroup 5.1, 5.3 Group 7 – SubGroup 7.2 Group 8 – SubGroup 8.1, 8.2, 8.3 Group 10 – SubGroup 10.1, 10.2 Group 11 – SubGroup 11.1 Group 43 Group 45

5. Responsible Welding Coordinator (according ISO 14731)

Nome e Cognome / Name and Surname	Qualifica / Qualification	Livello di competenza/ Competence level
Luca Gaetano Vaccaro	IWE	C
Fabio Venturoni	IWE	C
Paolo Bonomi	IWS	S